

Aidite cameo

Lithium disilicate

Processing Cheat Sheet for CEREC and other compatible milling and crystalizing units.



Option 1.

For HT Shade blocks that are processed in CEREC with SpeedFire:

- Select IPS e.max CAD and process accordingly

For LT Shade blocks that are processed in CEREC with SpeedFire:

- Select CeltraDuo and process accordingly.

Option 2.

For HT & LT Shade blocks that are processed in CEREC or other milling units that utilize a separate crystallization furnace:

- Select IPS e.max CAD and process accordingly
- For programmable firing parameters please see both options below

(1) Ordinary crystallization

Start temp	Drying time	Heating rate	Highest temp	Holding time	Final temp
450°C	4min	40°C/min	840°C	2min or 6min	500°C

(2) Fast crystallization

Start temp	Drying time	Heating rate	Temp	Holding time	Heating rate	Highest temp	Holding time	Final temp
403°C	18s	90°C/min	820°C	10s	90°C/min	820°C	2min or 6min	700°C

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