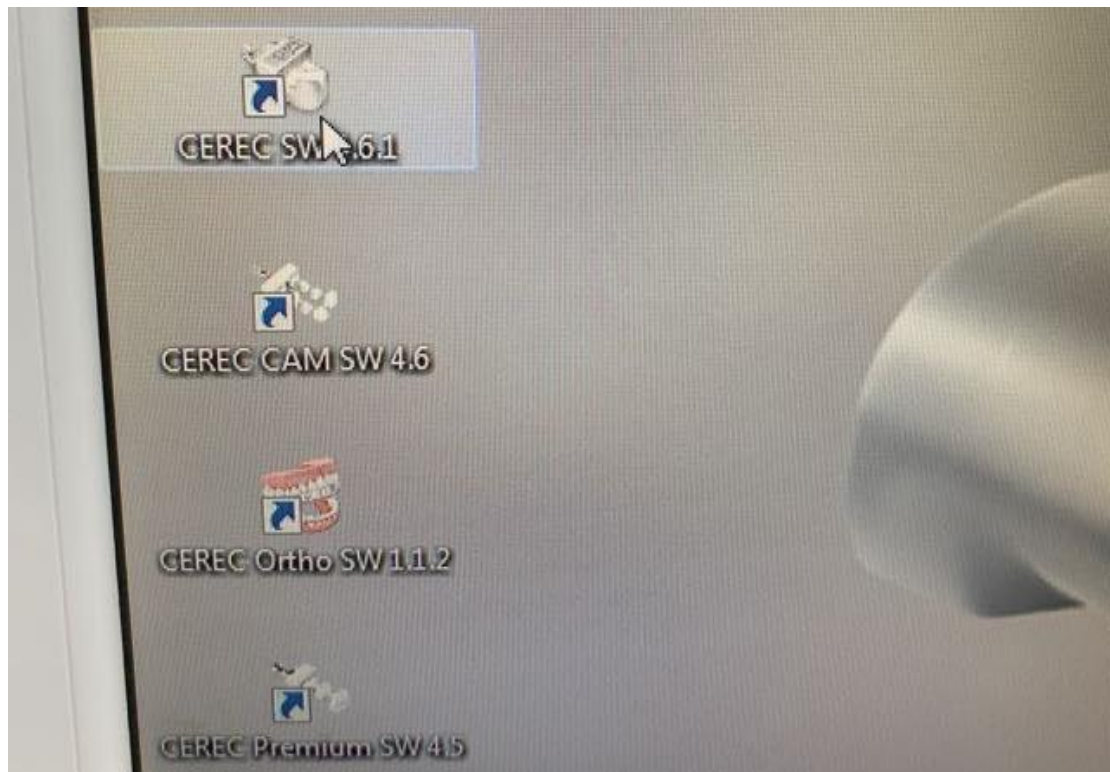


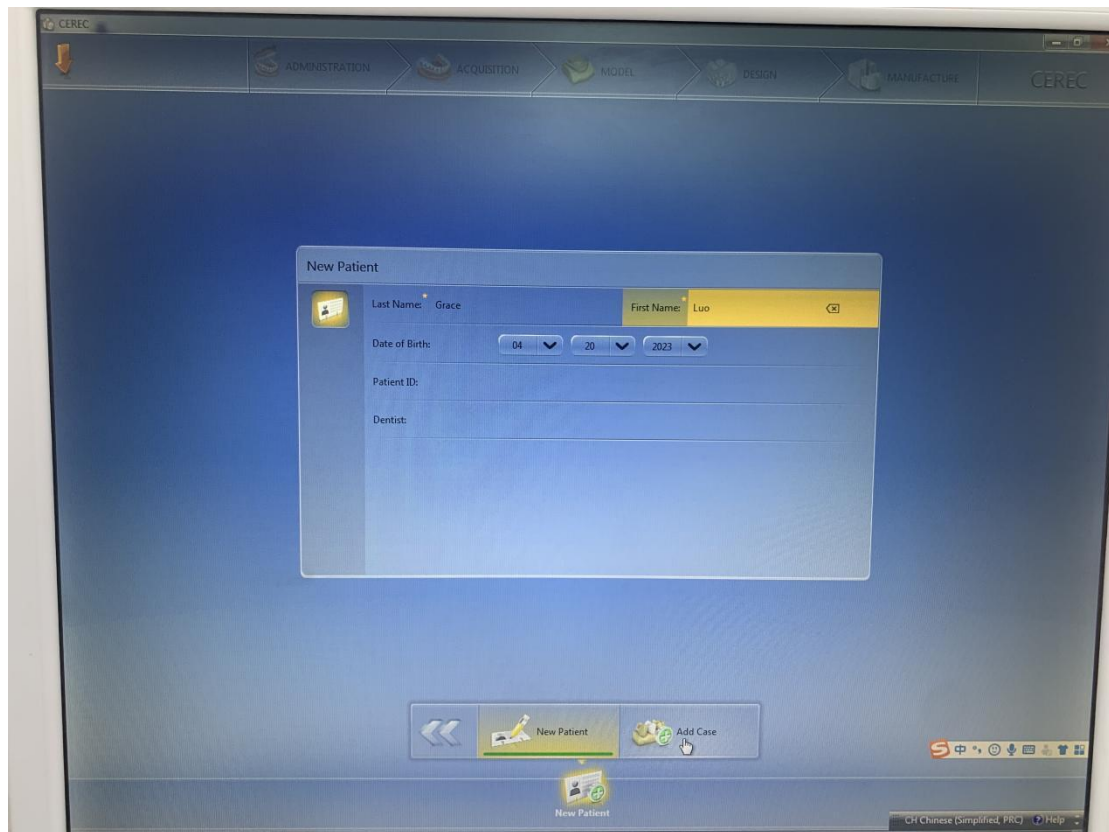
Step 1: Open the software



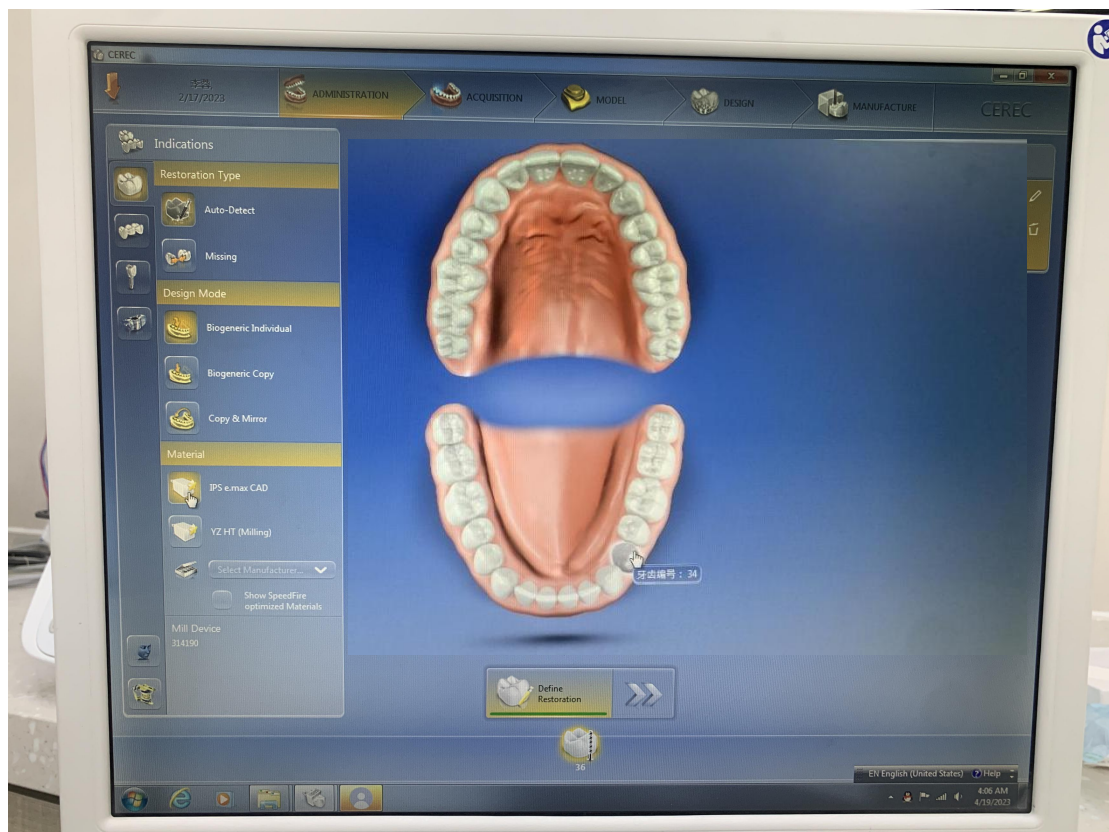
Step 2: Create an order and click 'Add New Patient'



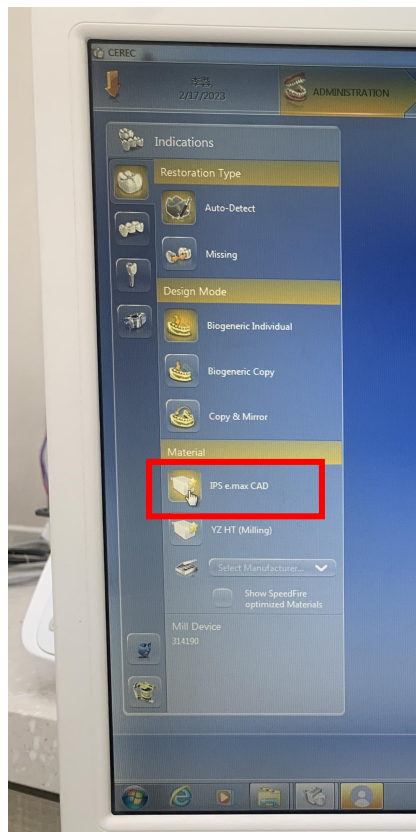
Step 3: Enter patient information and click 'Add New Case'



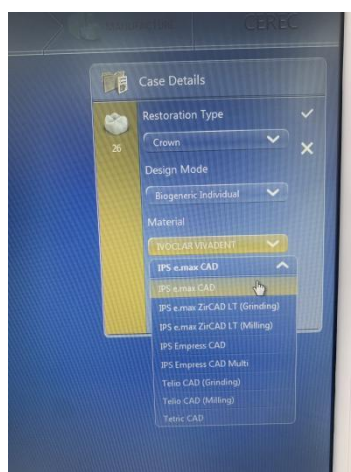
Step 4: Select tooth position



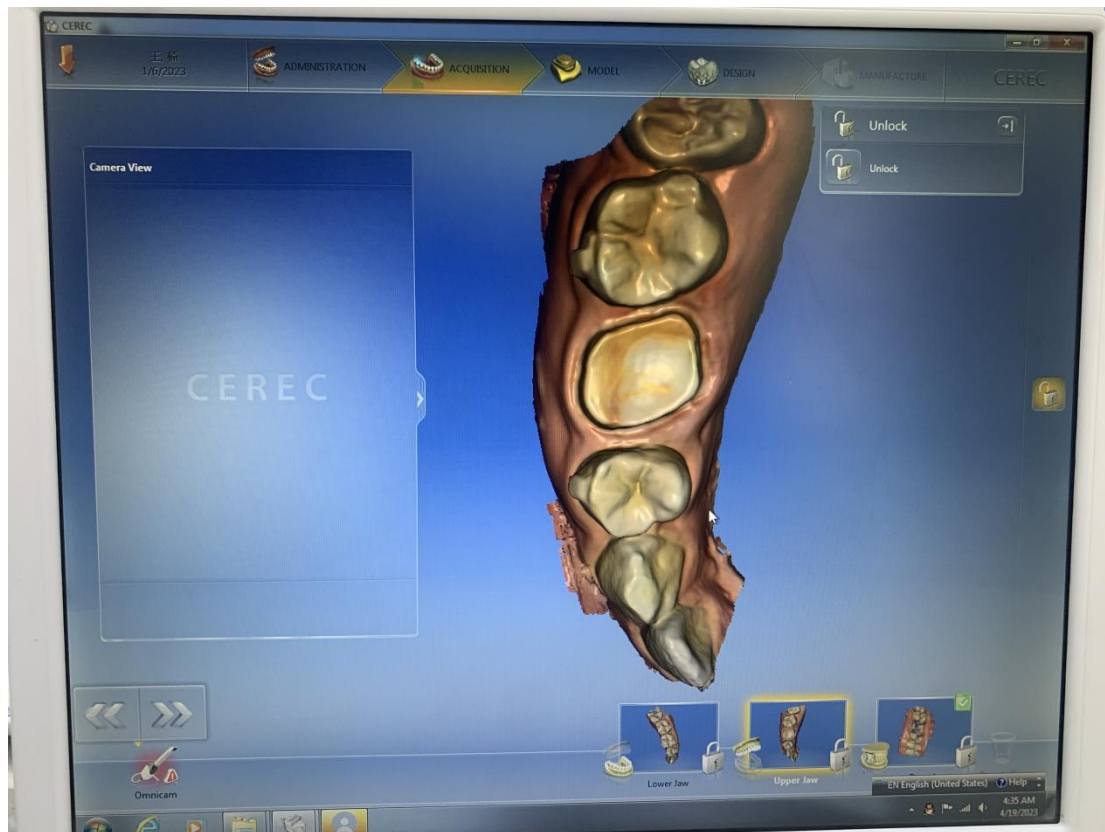
Step 5: Select material ' IPS e.max CAD'



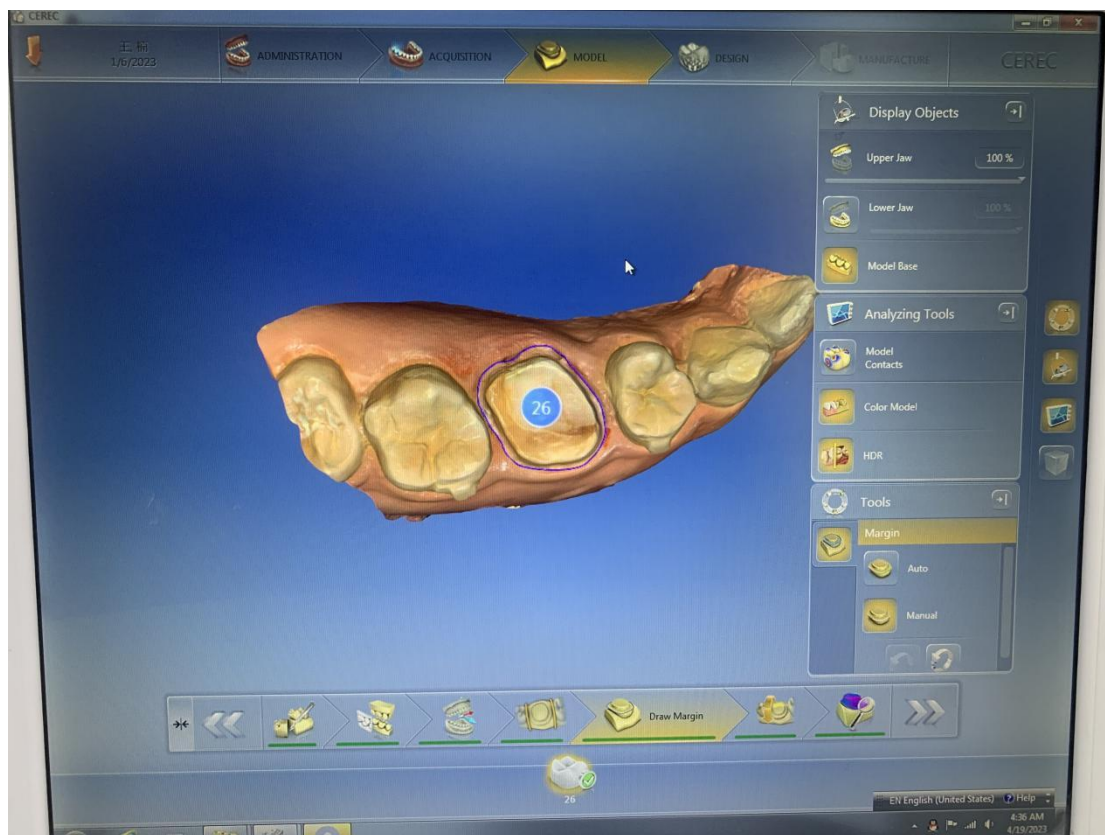
Step 6: Refer to the following figure to select the restoration type , design mode, and material (upper right corner of the screen)



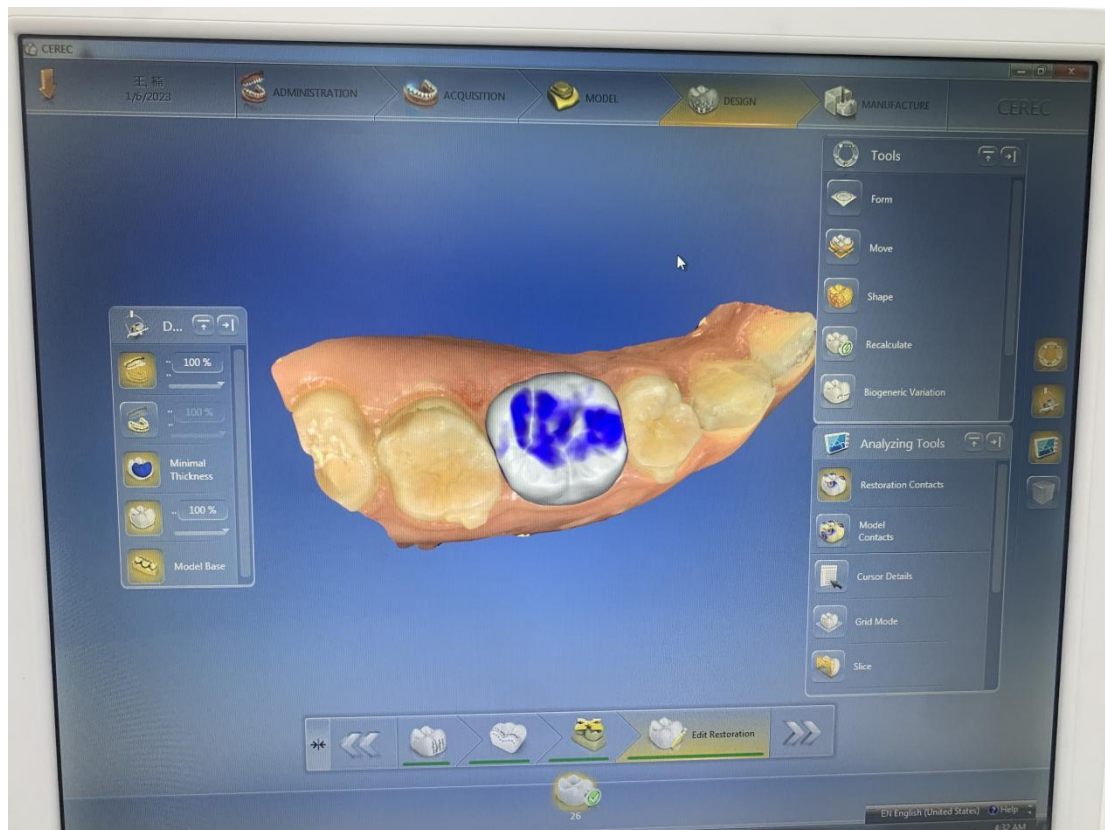
Step 7: Perform oral scanning to obtain the model



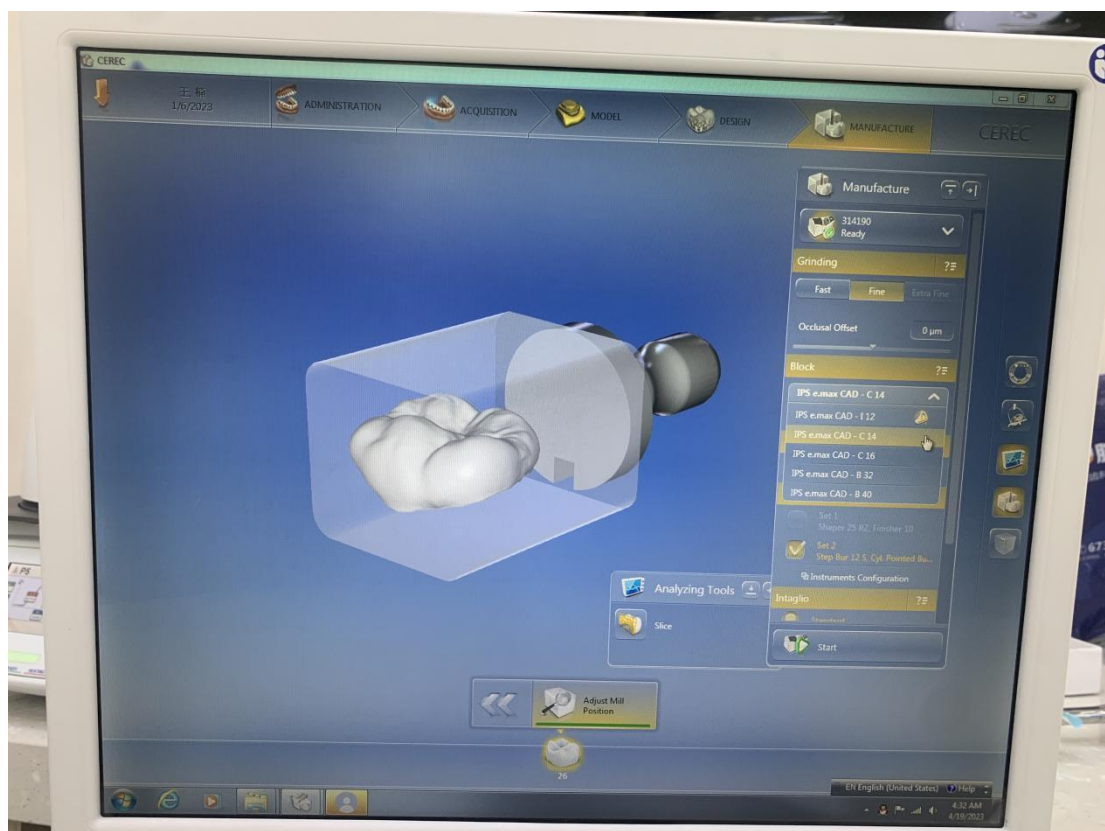
Step 8: Perform model editing



Step 9: Design the appearance of the restoration body



Step 10: Click on 'Manufacture', select the appropriate specification size, and then click on 'Start' to perform milling.



Step 11: Place the ceramic block with the same size as the one selected in step 10 into the machine to start milling.



Step 12: After the milling is completed, it can be polished, crystallized, and glazed normally. Due to the excessively high temperature insulation time of the crystallization program in the furnace, there is a risk of sintering deformation. Therefore, please use a regular porcelain furnace for crystallization and glazing.

The crystallization curve is as follows:

(1) Ordinary Sintering

Start	Drying	Heating	Highest	Holding time	Final
450°C	4min	40°C/min	840°C	2min or 6min	300°C

(2) Fast Sintering

Start	Drying	Heating	Highest	Holding	Heating	Highest	Holding	Final
403°C	18s	90°C/min	820°C	10s	30°C/min	840°C	2min	700°C